

Belgian Textile Association

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B u d o v a t e l s k á 38, 080 01 P r e š o v

## Technical file N2 P FR

19/11/2012

<b>Product</b>	: Seam sealing flame retardant tape for 2-ply textiles	
<b>Composition</b>	: transparent polyurethane film on release paper	
<b>Weight /film/</b>	: 100 [g/m <sup>2</sup> ]	ISO 3801-5:2000
<b>Width</b>	: 20 or 22 [mm]	ISO 3932:2000
<b>Film thickness</b>	: 0,08 [mm]	ISO 9073-2
<b>Softening/ Melting Kofler</b>	: 130-160 [C°]	ISO 1218
<b>Water column</b>		ISO 811:2000
	new	: 5000 [mm]
	after 25 washes at 60°C	: 5000 [mm] (*)
	after 10 dry cleaning	: 5000 [mm] (*)

(\*) depending on total weight of used fabric and type of coating

### Recommended welding conditions on Pfaff machine

Roller pressure	: 1,0 bar
Air pressure	: 0,5 bar
Welding speed	: 26 %
Temperature set point	: 415°C
Roller composition	: upper roller: rubber : lower roller: steel

**Certificates** : ECO Label: Öko- Tex Standard 100  
Centexbel test -No. 50103902

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